

### HP-G

#### -Priming Wax-

Highly effective wax primer for barely wettable and porous surfaces.

#### Features and Application Areas:

- foundation for Film Release Agent **HP-PVA**
- good release properties
- drying time approx. 5-15 minutes

#### Composition:

Flowable and silicon free wax.

#### Physical and Chemical characteristics:

Form	:	viscous	
Colour	:	beige	
Smell	:	characteristic	
Density	:	0,80 g/ml	(at 20°C, DIN 51757)
Flash point	:	< 21 °C	(EN ISO 1523)
Viscosity	:	> 90 sec.	(flow cup 4mm, DIN EN ISO 2431)

#### Application:

**HP-G** has to be applied sparingly with a soft, non-fibre-releasing linen or cotton cloth. Another option is to apply the Priming Wax with a brush.

#### Processing Information:

Stir before and while using.

Apply **HP-G** stripe-free and do not polish afterwards. The surface stays dull after drying. Remaining **HP-G** can be removed with the **HP-XB** Thinner after removing the component from the mould.

The consumption is approx. 30ml/m<sup>2</sup> but it is determined by the quality of the underground.

We recommend for a safe separation the combination with **HP-PVA**.

In this case the **HP-G** is the foundation on porous and absorbing surfaces for the following layer, the Film Release Agent.

The processing temperature is at + 15°C up to + 30°C, the operating temperature is at maximum 20°.

### Information for a safe handling with hazardous substances:

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Keep out of the reach of children. Keep container in a well-ventilated place.  
Keep away from sources of ignition – No smoking. Do not inhale Aerosol. Avoid contact with skin.  
Avoid release into the canalisation. Take precautionary measures against static discharges.  
In case of fire, use sand, extinguishing powder or alcohol resistant foam. Do not use water.  
Avoid release into the environment. It is recommended to obtain special instructions / safety data sheets before usage.

### Storage / Disposal:

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Store at + 10°C up to + 30°C.  
The product must be protected against cold and heat.

Do not empty into canalisation, waters or into soil.  
This material and its container must be disposed of as hazardous waste.

This product is storable for 6 months under the indicated conditions.

### Further Information:

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Do not hesitate to contact us. More custom-designed information can be ordered via telephone or you can find it on our web-site under 'product info'.

Information presented herein has been compiled from sources considered to be dependable and is accurate and reliable to the best of our knowledge and belief but is not guaranteed to be so. It is the user's responsibility to determine for himself the suitability of any material for a specific purpose and to adopt such safety precautions as may be necessary. We make no warranty as to the results to be obtained in using any material and, since conditions of use are not under our control, we must necessarily disclaim all liability with respect to the use of any material supplied by us.

We recommend tests be performed for trials and suitability for the particular type of application.  
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