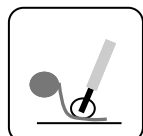


unsaturated Polyester Resins



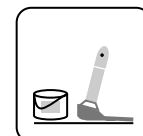
LAMINATING

... fibre wet-out



ADHERE

... sticking together



COVERING

(gel- / topcoat)

... in female moulds (gelcoat)



CASTING

fill (up)

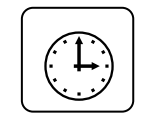
... embedding

FEAUTES

SURFACE

tacky-free surface ?

improved chemical resistance ?



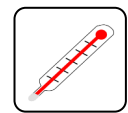
POT LIFE

(min at 20°C)



TEMPERATURES

... processing minimum (recommended) °C



... loadability (HDT / °C)

Products	LAMINATING	ADHERE	COVERING (gel- / topcoat)	CASTING fill (up)	FEAUTES	SURFACE	POT LIFE	TEMPERATURES		
	... fibre wet-out	... sticking together	... in female moulds (gelcoat)	... on top (topcoat)		tacky-free surface ?	improved chemical resistance ?	(min at 20°C)	... processing minimum (recommended) °C	... loadability (HDT / °C)
HP-P21L laminating resin (wax free)	++	o	-	-	-	no	no	15-20	15	60
HP-P21LP laminating resin (wax containing)	++	-	-	+	-	yes	no	15-20	15	60
HP-P21LPG laminating resin (wax containing)	++	-	-	+	-	yes	no	15-20	15	70
HP-P21LS laminating resin (wax free)	++	o	-	-	+	no	yes	15-20	15	> 90
HP-P21LSP laminating resin (wax containing)	++	-	-	+	-	yes	yes	15-20	15	> 90
HP-P21TC * topcoat (wax containing)	-	-	-	++	-	yes	yes	15-20	18	> 80
HP-P21GC * gelcoat (wax free)	-	-	++	-	-	no	yes	15-20	18	> 80

++ = very good applicable + = applicable o = conditionally applicable - = not provided

Information presented herein has been compiled from sources considered to be dependable and is accurate and reliable to the best of our knowledge and belief but is not guaranteed to be so. It is the user's responsibility to determine for himself the suitability of any material for a specific purpose and to adopt such safety precautions as may be necessary. We make no warranty as to the results to be obtained in using any material and, since conditions of use are not under our control, we must necessarily disclaim all liability with respect to the use of any material supplied by us.

We recommend tests be performed for trials and suitability for the particular type of application.
With the newest printing of this data sheet the previous version loose validity!

* Gel - and Topcoats are available in different colours.

