

Decision Guidance RELEASE AGENTS

	Priming wax HP-G	Release agents HP-BM17	Film release HP-PVA
Application	epoxy- and polyester resin	epoxy- and polyester resin	epoxy- and polyester resin
Form of delivery	pourable wax (silicon free)	wax, dissolved in hydrocarbon (silicon free)	liquid (silicon free)
Qualified grounds	barely wettable and porous → primer for HP-PVA	unruffled and closed → primer for HP-PVA	Non-absorbing groundings, or in combination with HP-G / HP-BM17
Before processing	Stir well and allow product to reach room temperature before use. New or cleaned moulds may have higher consumption.		
Handling	Apply with a soft cotton cloth, do not polish - wax film will be damage.	Apply several layer with a soft cotton cloth. Polish after drying.	Apply with a release sponge or a soft brush. Glossy layer, must be free from any streaks.
Consumption	approx. 30 ml/m ²	approx. 30 ml/m ²	approx. 60 ml/m ²
Drying time by 20 °C (68 °F) and 60 - 70% air humidity	approx. 5 -15 min.	approx. 15 min.	approx. 5 - 10 min.
Soluble in	Xb-thinner	Xb-thinner	Water
Processing temperature	15° - 30°C	15° - 30°C	15° - 30°C
Operating temperature up to	approx. 100 °C	approx. 80 °C	approx. 100 °C
Stability	min. 12 months, at storage temperatures between +15° an +30 °C (59-86 °F)		

All information is believed to be accurate but is given without acceptance of liability.
Users should make their own assessment of the suitability of any product for the purpose required.